



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3542-1

Job Sheet 178833



Part No: D3542-1

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev: A New Issue 07-04-23 JLM IPP Rev: B updated powder coat per NCR 07.05.16 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/15/18	6/15/18	0.00 0.00	Start Up Machining-2		SBL 18/06/25
100	Bandsaw	10 pcs	6/15/18	6/15/18	0.00 0.20	Bandsaw1		SBL 18/06/25
110	CNC Vertical Machining	10 pcs	6/15/18	6/15/18	0.38 5.88	HAAS1-3		SBL 18/06/25
120	QC	10 pcs	6/15/18	6/15/18	0.00 0.00	QC2 Machining-2		SBL 18/06/25
130	QC	10 pcs	6/15/18	6/15/18	0.00 0.00	QC8 Machining-2		SBL 18/06/25
140	HandFinish	10 pcs	6/15/18	6/15/18	0.00 0.47	HandFinish1		DA 18-06-25
150	Powdercoat	10 pcs	6/15/18	6/15/18	0.00 0.39	Powdercoat3		DEB 18-06-26
160	QC	10 pcs	6/15/18	6/15/18	0.00 0.00	QC3		DEB 18-06-27
170	Packaging	10 pcs	6/15/18	6/15/18	0.00 0.00	Packaging3-1		DAS 18-06-27
180	QC21-SA	10 Ea	6/15/18	6/15/18	0.00 0.00	QC21		DAS 18-06-27

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B3.000X01.500	6061-T6 Bar 3.00 X 1.50	3.3333 ft (.333333 ea)	90-Start up Operation	3033414

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B3.000X01.500	3	12	0

Part Specifications

Specifications could not be found.



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Plex 6/8/18 8:03 AM Dart.lajeunesse.marie

Container No: S083575



Part: D3542-1

Job No: 178833

Serial No/Batch: S083575

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/25/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐																			

